

Gate Kit Assembly Instructions



Gate Lock and Hinges are not included

Have Questions?

Call us at 1-800-483-1361

PLEASE READ THESE INSTRUCTIONS BEFORE ASSEMBLY

During assembly, vinyl components should be laid on a non-abrasive surface (i.e. cardboard or drop cloth) so as not to scratch.

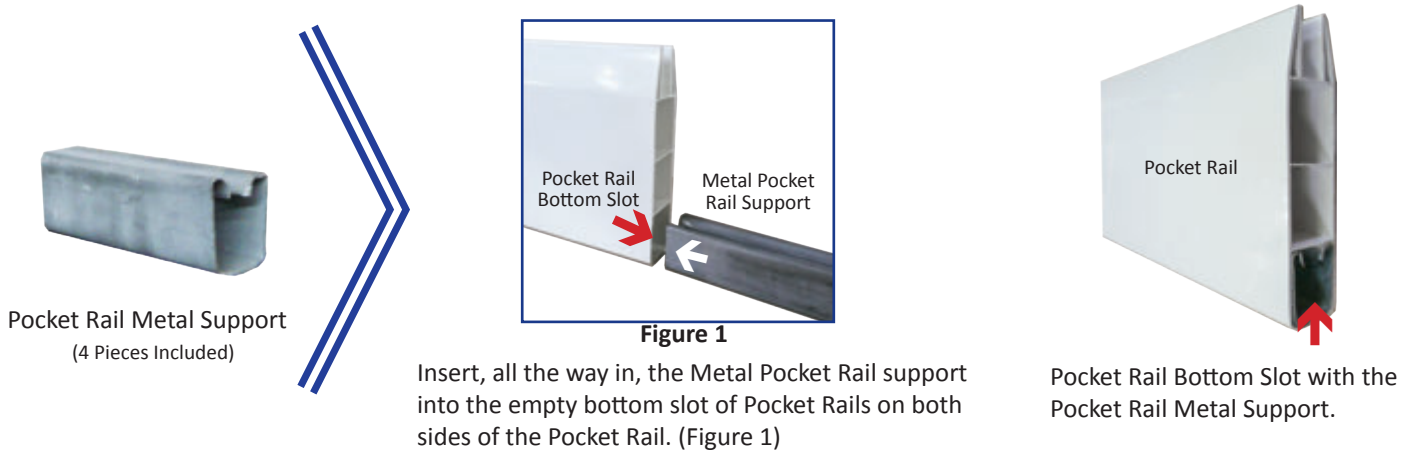
- Use care when applying PVC cement, as it dries quickly. Vinyl should be cleaned with a mild detergent and non-abrasive cleaning pad or sponge.
- Vinyl components should be assembled without using excessive force, to avoid breakage.
- Assemble gate after fence installation, to accurately locate hinge and latch post and proper width size.
- Gates should not be made any wider than 48", to avoid sagging from hinge post.
- All hinge posts properly installed should have steel insert and be filled at least 75% with concrete.
- Cut Top and Bottom rail 2" shorter than distance between hinge and latch post.

For Example: If the gate opening is 44" cut Top and Bottom rail to 42".

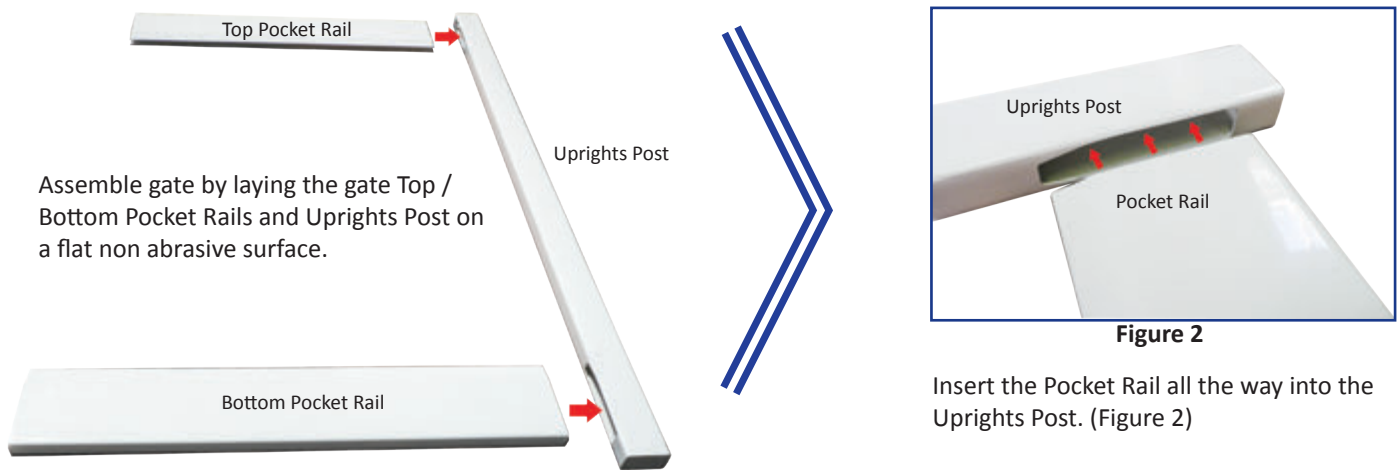
TOOLS NEEDED

- Measuring Tape / Ruler
- Pencil
- Screw Driver (Phillips #2)
- Drill with 3/16" bits
- Drop Cloth
- Square Level
- Rubber Mallet

Step 1 Top Pocket Rail Metal Support Installation.

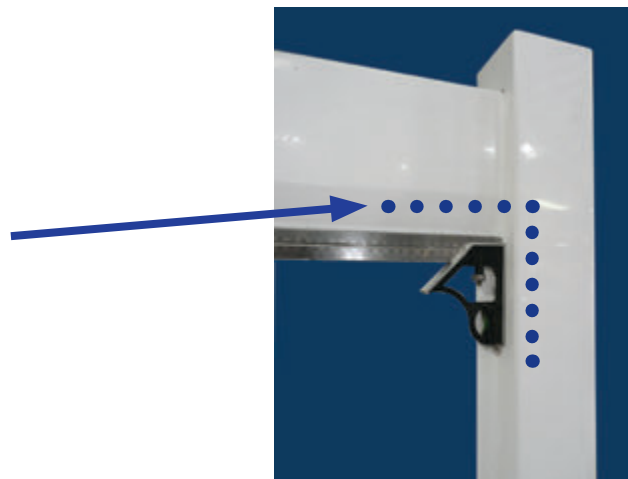


Step 2 Connecting Pocket Rail into Uprights Post



IMPORTANT

Use a Square Level for all the corners for proper leveling and alignment before doing Step 3.



Step 3 Uprights Post Metal Support Installation

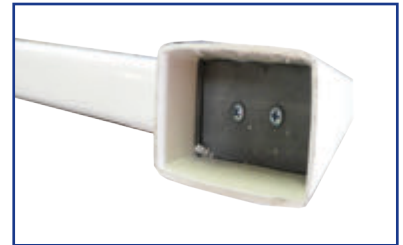
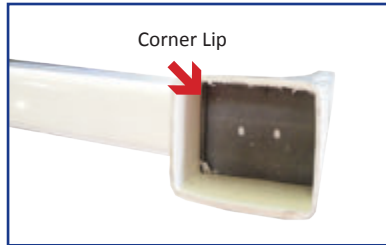
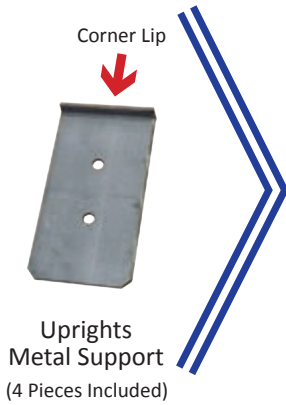
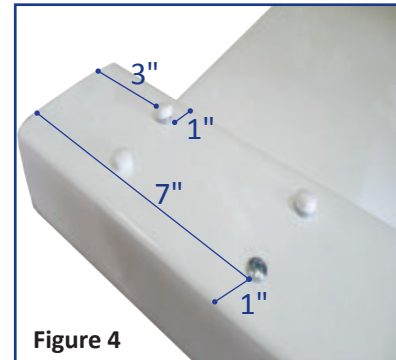
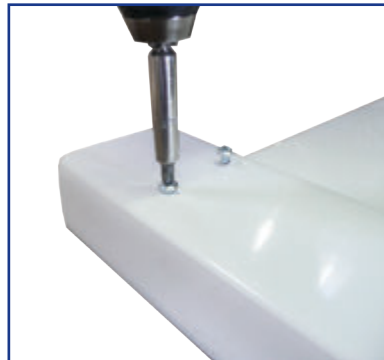
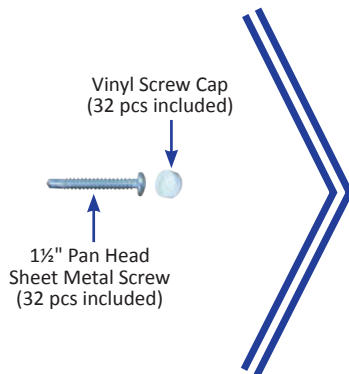


Figure 3

Using the 1½" screw supplied, drive the screw into the predrilled holes. (Figure 3)

Insert one Uprights Post Metal Support into one of the Uprights Post End Corner, make sure the corner lip of the Uprights Post Metal Support is facing towards the Pocket Rail.

Step 4 Secure Uprights Post and the Pocket Rail with Sheet Metal Screws



Drive the Sheet Metal Screw into the Upright in 4 spots (Figure 4) then cover the Sheet Metal Screw head with the Vinyl Screw Cap.

Step 5 Repeat **Step 1 to 4** for the Bottom Pocket Rail

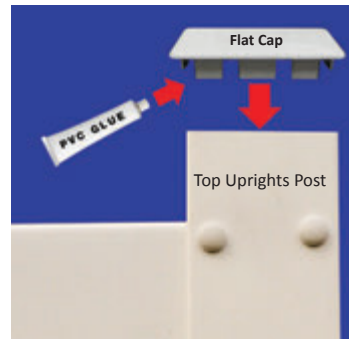
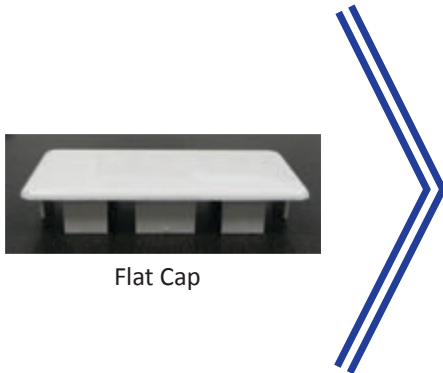
Step 6 Pickets Installation



Insert the Pickets in between the Top and Bottom Pocket Rails.

Step 7 Repeat **Step 1 to 4** for the other Uprights Post

Step 8 Post Flat Caps Installation



Put a small amount of Vinyl Glue on all sides of the Post Flat Cap and gently tap the Post Cap into the top of the Uprights Post and wipe off any excess Vinyl Glue with damp cloth (Figure 7). Repeat the same procedure for the other 2 Upright Post Caps.

